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REMOVING THE ROUGH GRINDING AND FINE GRINDING DISCS

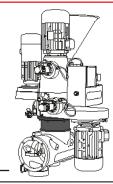


WARNING!

The operations described in this technical data sheet and those contained in the relative video tutorials which can be captured via QR CODE must only be performed by qualified technicians and only after having read the safety information contained in sections 2 and 6 of the Use and maintenance manual.

When in doubt, do not interpret! Instead directly contact the Colombini Srl technical assistance service at +39 011 8211407

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To remove the grinding discs, the following are required:

- a) Allen wrench 5 mm
- b) Allen wrench 4 mm
- c) wrench 10 mm
- d) wrench 27 mm
- e) supplied service wrench (code E0.0345)





WARNING!

This instruction describes how to remove both the rough grinding and fine grinding discs. However, it may be advisable to replace only a part of these.



WARNING

From the operator panel, move away the lower fine grinding discs to a value of 0.600 mm.



WARNING!

Disconnect the machine electric power supply.



WARNING!

Use cut-resistant gloves.



- Using a 5 mm Allen wrench, unscrew the screw blocking the sealing ring and remove it from its seat.
- Turn the extractor unit fully outwards.
- Using a 13 mm wrench, loosen the six blind nuts securing the duct.
- Turn the duct slightly to the right and withdraw it by pulling downwards.



- Insert the supplied service wrench (Code: E0.0345) into the arranged hole and turn the disc leftward all the way to the stop.
- Release the central nut using a 27 mm wrench.
- Turn the disc to the right and remove the service wrench.





 Unscrew the central nut while supporting and removing the assembly consisting of the lower fine grinding and rough grinding discs.



WARNING!

We recommend that a second person support the grinding discs throughout removal operations.



• Using a 4 mm Allen wrench, unscrew the three Allen screws holding the upper rough grinding breaker and then withdraw it from its seat.



• Using a 5 mm Allen wrench, unscrew the six Allen screws securing the upper fine grinding disc; then support the disc and withdraw it from its seat.



• At the bench, using a 5 mm wrench, unscrew the six Allen screws and separate the lower fine grinding disc from the breaker support disc.



WARNING!

Be careful when handling the disc.

• Turn the disc upside down and place it on the wooden side supports; use a punch and hammer on the side holes to separate the breaker from the support disc.





WARNING!

Protect the jaws of the vice.

- Use a vice to secure the bushing and use a rubber mallet to separate the breaker from the bushing.
- The machine is now ready to be outfit with a new set of grinding discs.

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