



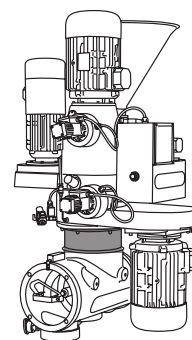
REINSTALLING THE GRINDING DISCS



WARNING!

The operations described in this technical data sheet and those contained in the relative video tutorials which can be captured via QR CODE must only be performed by qualified technicians and only after having read the safety information contained in sections 2 and 6 of the Use and maintenance manual.

When in doubt, do not interpret! Instead directly contact the Colombini Srl technical assistance service at +39 011 8211407 service@colombini.srl



To remove/reinstall the grinding discs, the following are required:

- a) Allen wrench - 5 mm
- b) Allen wrench - 4 mm
- c) wrench - 13 mm
- d) wrench - 27 mm
- e) supplied service wrench (code E0.0345)



E0.0345



WARNING!

Before being removed, the lower fine grinding discs must be moved apart by up to 0.600 mm.



WARNING!

Disconnect the machine electric power supply.



WARNING!

Use cut-resistant gloves.



REINSTALLING THE GRINDING DISCS

- Arrange the breaker on a wooden support.
- Insert the bushing into its seat using a rubber mallet. Make certain the bushing is all the way in.
- Place the breaker support disc on a wooden support.



WARNING!

Make certain that the disc is firmly seated on the wooden supports.

- Insert the breaker, complete with its bushing, into its seat on the support. Use a rubber mallet to ensure that the breaker is all the way in on the support.
- Check that the surfaces are clean. If necessary, use a soft cloth to remove any residues.
- Remove the lower fine grinding disc.

- Make certain that the lower surface of the grinding disc is clean. If necessary, use a soft cloth to remove any residues.
- Position the lower fine grinding disc in its seat on the support, ensuring that the six securing through-holes line up with the respective threaded holes on the support.
- Using a 5 mm Allen wrench, tighten the six Allen screws securing the grinding disc to the support.



WARNING!

Be careful when handling the disc.



- Make certain that the seat of the upper fine grinding disc is clean. If necessary, use a soft cloth to remove any residues.
- Remove the upper fine grinding disc.
- Make certain that the surface of the disc is clean, using a soft cloth if necessary.
- Using a 5 mm Allen wrench, loosen the six Allen screws securing the upper fine grinding disc to its seat.



WARNING!

We recommend that a second person support the upper fine grinding disc throughout positioning and securing operations.

- Insert the rough grinding breaker into its seat and, using a 4 mm Allen wrench, secure it with the three Allen screws.



WARNING!

Pay attention to the toothed contour on the transmission shaft. When reinstalling the group composed of the lower rough grinding and fine grinding discs, make certain that the contour on the unit lines up with the contour on the shaft.

- Insert the lower rough grinding and fine grinding assembly.
- Tighten the central nut, holding the unit in the correct position.
- Insert the supplied service wrench (Code: E0.0345) into the arranged hole and turn the disc rightward all the way to the stop.
- Lock the central nut in place using a 27 mm wrench.
- Move the duct located above the extractor unit closer to the unit and fit it into the six supporting blind nuts.
- Turn the duct to the left as far as necessary so that it remains suspended on the blind nuts.
- Using a 13 mm wrench, tighten the six blind nuts and secure the duct onto the machine.
- Turn the extractor unit inward all the way.
- Position the extractor unit sealing ring in its seat and lock it in place by tightening the special screw.

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