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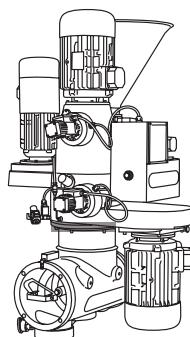
REMOVING THE BEARING PROTECTION RING



WARNING!

The operations described in this technical data sheet and those contained in the relative video tutorials which can be captured via QR CODE must only be performed by qualified technicians and only after having read the safety information contained in sections 2 and 6 of the Use and maintenance manual.

*When in doubt, do not interpret! Instead directly contact the Colombini Srl technical assistance service at +39 011 8211407
service@colombini.srl*



To remove/reinstall the bearing protection ring, the following are required:

- a) Allen wrench - 5 mm
- b) wrench - 13 mm



WARNING!

From the operator panel, move away the lower fine grinding discs to a value of 0.600 mm.



WARNING!

Disconnect the machine electric power supply..



WARNING!

Use cut-resistant gloves.



- 1 • Using a 5 mm Allen wrench, unscrew and remove the screw securing the sealing ring and remove it from its seat.
- Turn the extractor unit fully outwards.
- Using a 13 mm wrench, loosen the six blind nuts securing the duct.
- Turn the duct slightly to the right and withdraw it by pulling downwards.



- 2 • Using a special wrench, insert two 5 mm Allen screws into two free threaded holes at the opposite sides of the ring. Do not tighten the screws, just insert them into the threaded holes.
- Unscrew the six Allen screws securing the ring in its seat. However, once freed from the securing screws, the ring will remain stuck in its position since interference with the machine body forces it into its seat. To unscrew, use a 5 mm Allen wrench.
- Slowly tighten the two inserted screws so as to progressively force the ring to detach from the body of the machine. Support the ring and withdraw it from its seat.

REINSTALLING THE BEARING PROTECTION RING



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- Position the ring in its seat in the lower portion of the machine.



WARNING!

Be careful when inserting the ring.

- Tighten the six 5 mm Allen screws locking the ring in its seat.
- The ring must be forced into its seat because the coupling involves some slight interference.



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- Move the duct located above the extractor unit closer to the unit and fit it into the six supporting blind nuts.
- Turn the duct to the left as far as necessary so that it remains suspended on the blind nuts.
- Using a 13 mm wrench, tighten the six blind nuts and secure the duct onto the machine.
- Turn the extractor unit inward all the way.
- Position the extractor unit sealing ring in its seat and lock it in place by tightening the special Allen screw.

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