



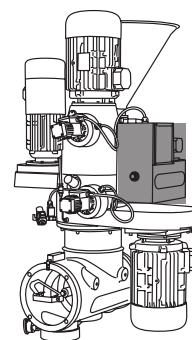
ADJUSTING THE LUBRICATION CONTROL UNIT



WARNING!

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When in doubt, do not interpret! Instead directly contact the Colombini Srl technical assistance service at +39 011 8211407 service@colombini.srl



For the lubrication control unit adjustment operations, the following are required:

- a) wrench - 8 mm.
- b) wrench - 17 mm.
- c) Allen wrench - 5 mm.

ADJUSTMENT

- Power the machine by turning the main switch to I.



- Press the green grinding disc start button on the control panel.
- Locate the pressure gauge inside the lubrication control unit housing (the value indicated is low).
- After indicating a low value for a few seconds, the reading on the lubrication control unit pressure gauge drops further to approximately zero. The machine is blocked.
- Unscrew the four bolts and washers securing the plexiglass protection on the control unit box and remove them using an 8 mm wrench.
- Remove the plexiglass cover.
- Set the 17 mm wrench on the control unit adjustment nut, located below the pressure gauge. At the same time, insert a 5 mm Allen wrench into the shaped hole in the nut itself.
- Loosen the adjustment nut by turning the 17 mm wrench half a turn to the left.



- On the electrical control panel touch screen, press the alarm reset button at the top right-hand side of the screen.
- Press the green grinding disc start button, the LED goes on and flashes for a few seconds and then remains on steady.
- While holding the 17 mm wrench in place, turn the Allen wrench inserted in the nut to the right.



WARNING!

Turn the Allen wrench to bring the pressure reading on the pressure gauge up to a value of 0.7/0.8 bar (approx. 11 psi) and then stop turning. The machine no longer locks out.



- While holding the Allen wrench in the position reached, using the 17 mm wrench, turn the adjustment nut to the right until it is fully tightened.
- Reinstall the plexiglass panel and secure it using an 8 mm wrench to tighten the four bolts at the ends.

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